

Work Order ID 57610

Friday, April 09, 2010 2:42:35 PM



Page 1

Item ID: D3913-9

Accept



Setup Start



Revision ID:

Item Name: Hinge Rib

Stop



Start Date: 4/12/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 4/13/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: WRF

Date: 10-4-9

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D3913 | A | | | | | | | | |

100



Large Fab

Memo

0.00

(4)

SAD

10-04-11

110



QC5- Inspect part completeness to step on W/O

0.00

S 10/04/12

QC

Memo

0.00

(X4)

Quality Control

120

Identify as per dwg & Stock Location: WA

0.00

(4)

SAD

10-04-12

Packaging

Memo

0.00

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 57610

Page 2

Friday, April 09, 2010 2:42:35 PM

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Accept



Setup

Start



Revision ID:

Item Name: Hinge Rib

Stop



Start Date: 4/12/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 4/13/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

10/04/12

10-4-12

(4)

<^:)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries

Picklist Print

Page 1

Friday, April 09, 2010 2:42:34 PM

Work Order ID: 57610



Parent Item: D3913-9



Parent Item Name: Hinge Rib

Start Date: 4/12/2010

Required Date: 4/13/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Qty: 4.00

Required Qty: 4.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

| | | | | | | | | | | | | |
|------------------|-----------|----|--|--|-----|---|-----------|---------|--|--|--|--|
| M304TS0.750W.049 | Purchased | No | | | 100 | f | 1,034.450 | 33.1579 | | | | |
|------------------|-----------|----|--|--|-----|---|-----------|---------|--|--|--|--|

304 SQ Tube .75x.75x.049W



SAD

10-04-11

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| MAT | 200 | |
| 113763 | 0 | |
| 114323 | 200 | |
| Main Warehouse | | |
| MAT017 | 834.45 | |
| 113763 | 24.25 | |
| 114270 | 200 | |
| 114298 | 610.2 | |
| | | 33,1579 |

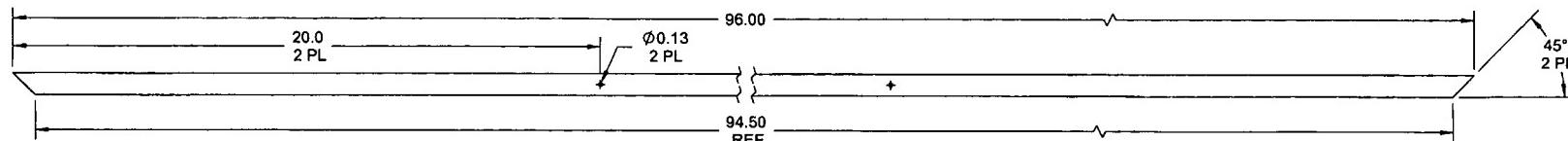
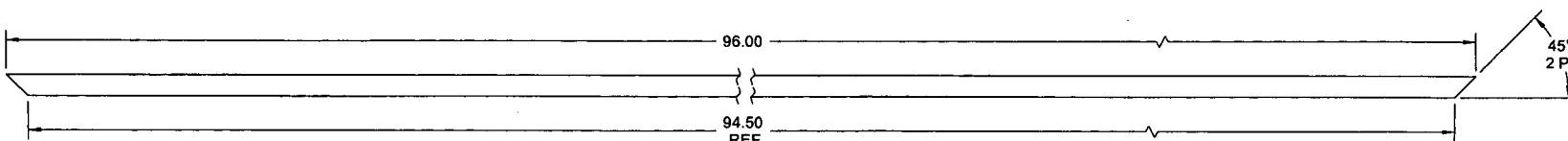
| W/O: | | WORK ORDER CHANGES | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

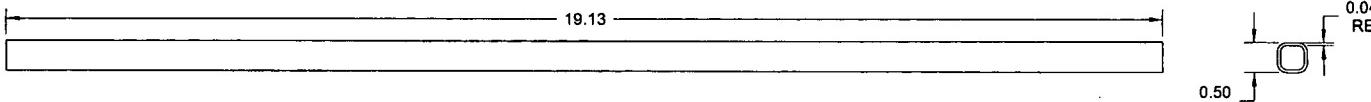
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NOTE: Date & initial all entries

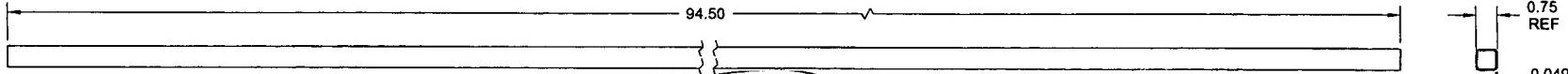
8 7 6 5 4 3 2 1

**D3913-1 RIB****D3913-3 RIB**

57610

**D3913-7 RIB**

B

**D3913-9 HINGE RIB****NOTES:**

1) MATERIAL -1, -3, -9: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049

-7: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049

- 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: SEE ASSEMBLED WEIGHTS

RELEASED
2010-03-22
AN

| | | |
|------------|----------|---|
| DESIGN | A/S | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| DRAWN | JPH | |
| CHECKED | | |
| MFG. APPR. | | |
| APPROVED | | |
| DE APPR. | | |
| DATE | 10.03.16 | |

DRAWING NO. D3913 REV. A
SHEET 5 OF 6
TITLE SCALe
LONG BASKET BASE ASSY (350) NTS

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8 7 6 5 4 3 2 1

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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